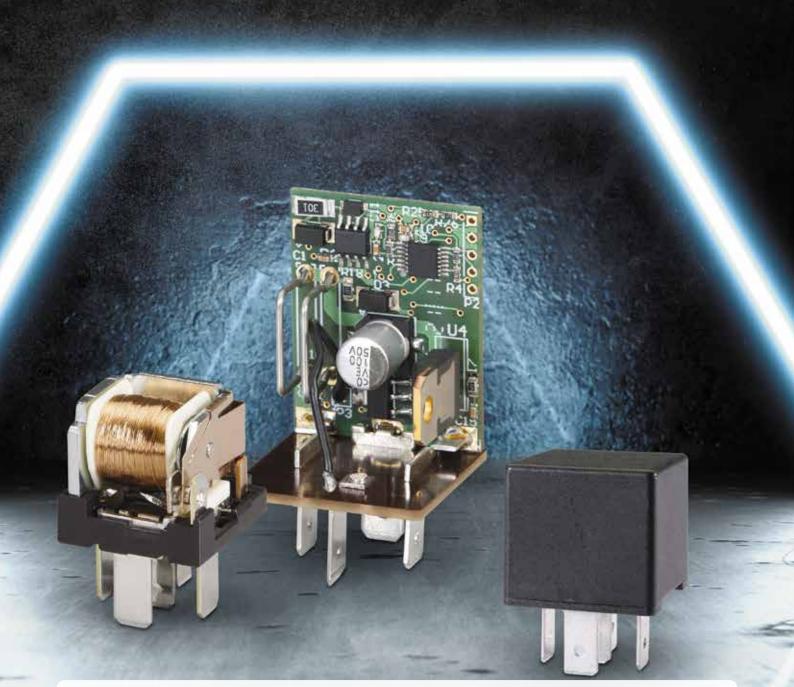
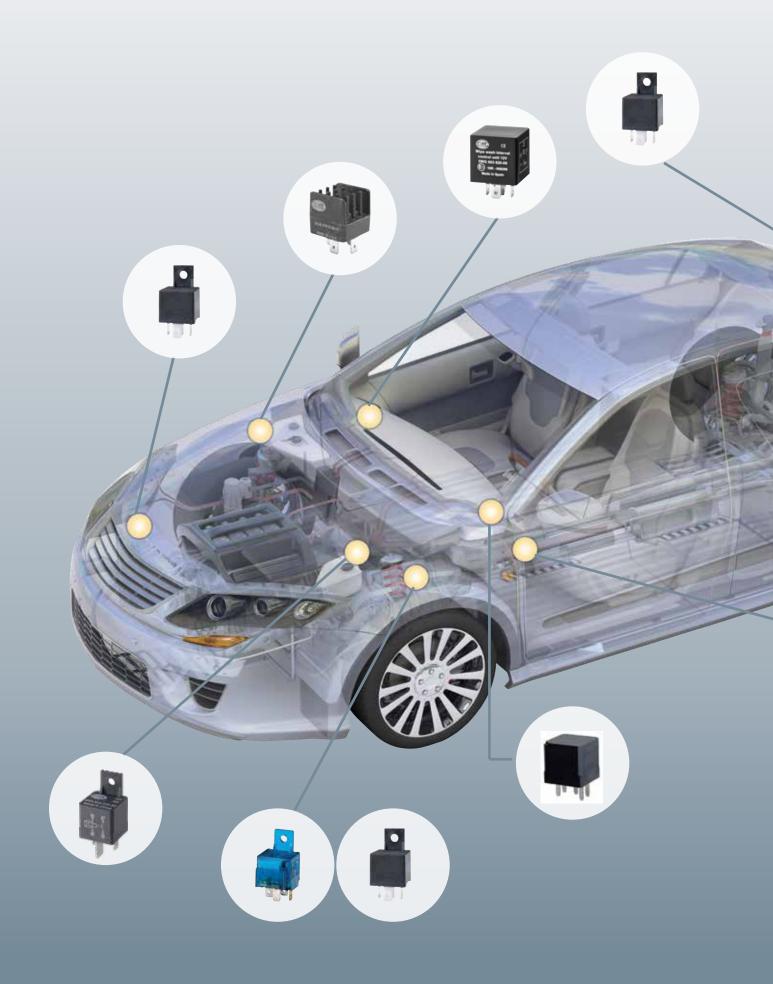


RELAYS AND FLASHERS
PRODUCT RANGE



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HELLA'S LITTLE HEROES



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Our catalog offers you an overview and detailed overview of the complete product range.

For more details and other applications, please see our website.

www.myhellalights.com



HELLA RELAYS

Relays have been used to remotely control circuits for over 180 years. The technology has proven its reliability millions of times and is today still the first choice for many applications, such as in automotive engineering.

HELLA produces more than 100 million units a year in its own facilities - thanks to optimized production at an attractive price and with one of the lowest failure rates in the entire industry.

Large volumes are produced in a fully automated process, with small volumes semi-automated. This means that we are able to quickly switch to semi-automatic production. HELLA is able to respond quickly to customer needs and create new variants in addition to its existing product range at short notice.

HELLA develops and produces relays for AGCO, Claas, Daimler AG, Ford, VW, GM, JCB, Opel/Vauxhall, Nissan, John Deere, Chrysler, Jaguar/Land Rover, BMW, Audi, Volvo, Renault, PSA and others. Many of our customer relationships have existed for decades.

HELLA Automotive Electronics are HELLA's world-class relay manufacturing plants, located in Xiamen (China), Berlin (Germany) and Flora, Illinois (USA); . Opened in 2003 and 100% owned by HELLA since January 2009, HELLA Automotive Electronics is HELLA's central resource worldwide, for the design and production of electromechanical relays, including some of our most popular products.

NOTE:

All information in this catalog is provided for reference use only and is subject to change without notice. HELLA is not responsible for the end use of the products, and care must be taken to ensure that the products are suitable for the application.

INTRODUCTION

Key components of an electromechanical relay



Components

- 1 Contact plates CuZn (brass)
- 2 Armature
- 3 Pins for coil wire
- 4 Switch contacts
- 5 Coil made of Cu wire (copper)
- 6 Iron core (in the coil)

- 7 Blade terminal (load) made of E-Cu (electrolytic copper) with tin-plated surface
- 8 Blade terminal (coil) made of CuZn (brass) with tin-plated surface
- 9 Base plate
- 10 Coil body
- 11 Yoke

6



Functional principle

Relays are basically electrically operated switches which use an electromagnet to move a switching mechanism by switching one or more contacts. They are used where one or more load circuits need to be switched on or off by means of a contr ol signal. Characteristic of the electromechanical relay is the complete (galvanic) isolation between the control and controlled circuits.

Make relays

Make relays are used to close an electric circuit between a power source and one or more electrical loads, i.e. the loads are switched on. Relays are operated by means of switches, pulse generators or control devices. Typical vehicle applications are headlights, auxiliary lights and fog lights, horns, heaters, air conditioner systems, etc.



How make relays work

Fig.1) The control circuit (86/85) is inactive and the return spring keeps the armature open. The make contacts are open and the load circuit (30/87) is interrupted.

Fig. 2) The control circuit (86/85) is active and the copper coil induces a magnetic field which pulls the armature down onto the magnetic core. The make contacts are closed and the load circuit (30/87) is therefore also closed.

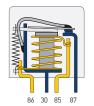


Fig. 1

Fig. 2

Change-over relays

Change-over relays switch the load circuit over from one electrical load to another. These relays can be operated by a dashboard switch, for example. Change-over relays are used for switch applications with two stages/speeds such as heated rear windows or fan motors etc.



How change-over relays work

A change-over relay operates on the same principle as a make relay. The only difference is that the armature is connected to a second (alternative) output (87a) when released. As soon as the control circuit is active, the armature is pulled in, opens the break contact (87a) and switches over to the make contact (87). A changeover relay can be used as either a make or a break relay. By design, the switching current of the make contact is always higher than that of the break contact.



Rated Voltage

- → 12 V: for passenger cars, agricultural and construction machinery etc.
- 24 V: for commercial vehicles, buses, municipal vehicles etc.

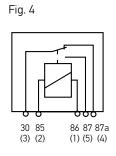


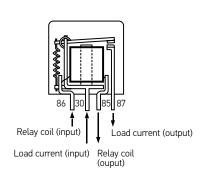
Contacts and connector configurations

- Load current +, terminal 15 (input)
- 85 Relay coil - (input)
- 86 Relay coil + (input)
- 87 Load current, make contact (output)
- 87a Load current, break contact (output)



Fig. 3 30 85 86 87 (3) (2)





Why use a relay?

Copper is one of the best conductors of electricity, which is why it is used to make electrical cables. However, it is not a perfect conductor, because it also opposes the flow of current.

The electrical resistance of a copper cable depends on its length. and cross-sectional area. The longer and thinner the wire, the more resistance it will have.

A cable with higher electrical resistance will cause a voltage drop at the end of it, reducing the performance of the consuming element (light bulbs, electric locks, horn, etc.) that it is feeding.

Example: If the energy consuming element is a light bulb, a little less voltage will mean less light intensity.

The use of a relay in electrical circuits ensures that there are no significant voltage drops, optimizing the operation of the accessory or electrical consumer.



Coil circuit

In order to prevent voltage spikes caused by mutual inductance when switching off the coil cur rent, our relays are in part equipped with resistors or diodes parallel to the coil.

Elimination of voltage spikes

When the relay is deactivated it can momentarily generate voltage spikes of 300V to 500V, these can damage or cause a malfunction in sensitive electronic equipment. The suppression of these voltage spikes is achieved with a relay with resistance or with a diode considering the following:

- \rightarrow A resistor suppression relay reduces these voltage spikes to less than 100V.
- → A relay with diode suppression eliminates them completely (the polarity of the diode is marked on the side of the relay).

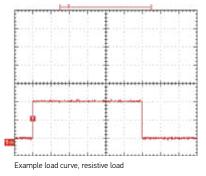


Rated load

(depending on load type)

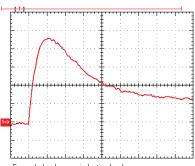
→ Resistive load:

The current remains around the same from switch-on to switch-off (e.g. rear window heater).



→ Inductive load:

The inrush current increases to the rated current with a specific delay time due to the build-up of the inductor's magnetic field and then levels off (e.g. switching on a solenoid switch). During switch-off, a voltage of up to several thousand volts is (theoretically) induced, resulting in an electric arc between the relay contacts just opened.



Example load curve, inductive load

Example load curve, capacitive/bulb load

→ Capacitive/bulb load:

The inrush current of a capacitive load or a lamp can rise to ten times the rated current before leveling off to the rated current.

Relay types



Mini relays

Mini relays according to ISO 7588-1, blade terminals according to ISO 8092-1. Contact arrangements: make contact, change-over contact, max. 40 A switching power (make contact), rated voltage: 12 V, 24 V

Areas of application include: headlights, starters, fuel pumps, fan motors, horns and fanfares.



Micro relay

Micro relays according to ISO 7588-3 (1988), blade terminals according to ISO 8092-1. Contact arrangements: make contact, change-over contact, max. 20 A switching power (make contact), rated voltage: 12 V, 24 V

Areas of application include: fuel pumps, air conditioning systems, windshield washer systems, wiper motors.



High-power relay

Mini relay version with larger dimensions, blade terminals according to ISO 8092-1. Contact arrangement: make contact, change-over contact, max. 60 A switching power, rated voltage: 12 V, 24 V

Areas of application include: battery disconnect relays, starter motors, glow plugs, ignitions, windshield heating.



Solid state relay

Mini semiconductor relays according to ISO 7588-1, blade terminals according to ISO 8092-1.

Contact arrangement: make contact, max. 22 A switching power (make contact), rated voltage: 12 V

Areas of application include: vacuum pumps for brake booster support, daytime running lights.



Battery disconnect relay

Bi-stable electromechanical relay with one or two coils.

Contact arrangement: make contact, max. 180 A switching power, rated voltage: 12 V Areas of application include: disconnecting the vehicle electric system from the battery in the event of accidents or for maintenance, retain battery charge by switching off quiescent current

Typical Applications

HEADLIGHTS

Wrong connection (no relay):

The feed current should travel from the battery to the headlights, via the switch on the dashboard using heavy gauge wire.

Results:

- → Voltage drop causing reduced headlight performance (less light).
- → Possible switch overload.
- → Installation heating.

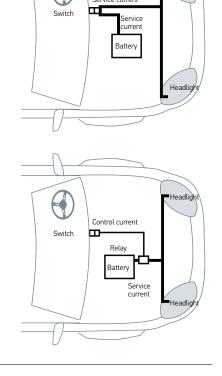
Correct connection (with relay):

The supply current is directed by the shortest path between the battery and the headlights through the relay.

From the switch on the board to the relay, a (control) cable of only 0.75 mm2 is sufficient (the current consumption of this cable is less than 150 mA).

Results:

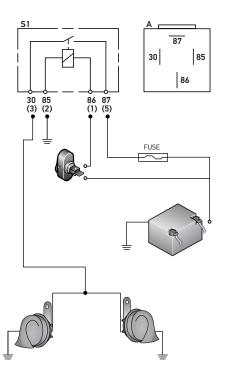
→ Virtually the entire power supply reaches the consumer.



HORNS

The most common automotive relay is the 4 PIN normally open relay. In the illustrated example (see diagram), the relay serves to open and close the circuit that connects the speakers to the battery. In the normal (inactive) setting, the solid state relay breaks the circuit. As soon as the push button switch is pressed (usually the wires are connected to the horn push button) the coil in the relay builds up a magnetic induction and the armature closes the load circuit. The horns remain energized until the switch is released and the return spring moves away from the armature which opens the make contacts.

Diagram indicating wiring / current flow of HELLA TE16 (Horn Set) or B7424 (Horn Set).



HELLA 4-Pin Relay (N/A) (12V) | (24V)

Terminal Configuration 30) Exit 85) Relay coil - (input) 86) Relay coil + (input) 87) Battery (+)

THE ULTIMATE IN THE ART OF RELAYS



RELAYS

Product image / Dimensions	Features	Part Number	Technical Specifications
Micro Relay ISO	• 12 V • SPST / Form A • 35 Amp	933766801 Technical Data	Minimum Order Quantity: 1
	Resistor Coil Suppression	Rated Voltage Rated Current	12 V 35A at 85°C
	85 87 30 85 86 87 30 85 87 10 85 87 86 87 86 87 87 87 87	Contact form	1 Form A / SPST N/0
Micro Relay ISO	•12 V	965453801	Minimum Order Quantity: 1
	• SPDT / Form C • 35 Amp	Technical Data	
	Resistor Coil Suppression	Rated Voltage	12 V
		Rated Current	N/O 35A N/C 20A at 85°C
		Contact form	1 Form C / SPDT
	30 85 86 87 87A (3) (2) (1) (5) (4)		
Micro Relay ISO	• 12 V	933364027	Minimum Order Quantity: 1
	SPST / Form A 30 Amp Bistable / Magnetic Latching	Technical Data	
		Rated Voltage	12 V
		Rated Current	30A at 85°C
	2 -6+ 5 3 -1 SET RESET (-) (-)	Contact form	1 Form A / SPST N/0
Mini Relay ISO	• 12 V	965400071	Minimum Order Quantity: 1
, . 	• SPST / Form A	965400077	Pack - Minimum Order Quantity: 40
	Mounting Bracket 30 Amp	Technical Data	
	Alternate Footprint	Voltaje Nominal	12 V
		Rated Current	30A at 85°C
		Contact form	1 Form A / SPST N/0
	30 85 86 87 86 (3) (2) (1) (5) 86		
Mini Polov ICO	• 24 V	965400101	Minimum Order Quantity: 1
Mini Relay ISO	• SPST / Form A	Technical Data	
	Mounting Bracket 20 Amp		2/ \
	30 Amp Alternate Footprint	Voltaje Nominal	24 V
	·	Rated Current Contact form	30A at 85°C 1 Form A / SPST N/0
		Contact for III	1.000107 31 31 10/0

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85

RELAYS

14

Product image / Dimensions	Features	Part Number	Technical Specifications
Mini Relay ISO	•12 V	933332451	Minimum Order Quantity: 1
	• SPST / Form A • 40 Amp	933332457	Pack - Minimum Order Quantity: 40
	Dust Cover	Technical Data	
		Voltaje Nominal	12 V
		Rated Current	40A at 85°C
		Contact form	1 Form A / SPST N/0
	30 85 86 87 86 30 30 30 30 30 30 30 30 30 30 30 30 30		
Mini Relay ISO	• 24 V	933332461	Minimum Order Quantity: 1
	• SPST / Form A • 20 Amp	Technical Data	
	Dust Covers	Voltaje Nominal	24 V
		Rated Current	20A at 85°C
		Contact form	1 Form A / SPST N/0
	30 85 86 87 30 30 30 30 30 30 30 30 30 30 30 30 30		
Mini Relay ISO	• 12 V	933332541	Minimum Order Quantity: 1
	SPST / Form A Dust Cover	Technical Data	
	• 40 Amp	Voltaje Nominal	12 V
	Resistor Coil Suppression	Rated Current	40A at 85°C
		Contact form	1 Form A / SPST N/0
	30 85 86 87 (3) (2) (1) (5) 86 87 86 87 30		
Mini Relay ISO	• 24 V	007957001	Minimum Order Quantity: 1
•	• SPST / Form A	007957007	Pack - Minimum Order Quantity: 200
	Dust Covers 20 Amp	Technical Data	
	Resistor Coil Suppression	Voltaje Nominal	24 V
		Rated Current	20A at 85°C
400000000000000000000000000000000000000		Contact form	1 Form A / SPST N/0
TEST	30 85 86 87 (3) (2) (1) (5) 30		
Mini Relay ISO	• 12 V	007791021	Minimum Order Quantity: 1
	• SPST / Form A	007791027	Pack - Minimum Order Quantity: 200
	Mounting Bracket 40 Amp	Technical Data	2.22. 2.2,. 200
1000	Resistor Coil Suppression		12 V
		Voltaje Nominal Rated Current	12 V 40A at 85°C
		Contact form	1 Form A / SPST N/0
	87	2.571404.101111	

Product image / Features Part Number **Technical Specifications Dimensions** 007957011 Minimum Order Quantity: 1 • 24 V Mini Relay ISO • SPST / Form A 007957017 Pack - Minimum Order Quantity: 200 · Mounting Bracket Technical Data • 20 Amp • Resistor Coil Suppression Voltaje Nominal 24 V Rated Current 20A at 85°C Contact form 1 Form A / SPST N/0 85 30 933791161 Minimum Order Quantity: 1 Mini Relay ISO • 12 V Pack - Minimum Order Quantity: 40 933791167 • SPST / Form A • Dust Cover Technical Data • 40 Amp Voltaje Nominal 12 V • Dual Output (2x Terminal 87) Rated Current 40A at 85°C Contact form 1 Form A / SPST N/0 (2 x Terminal 87) 87 86 85 87 Mini Relay ISO • 24 V 933791141 Minimum Order Quantity: 1 • SPST / Form A Technical Data • Dust Cover 24 V Voltaje Nominal • 20 Amp • Dual Output (2x Terminal 87) 20A at 85°C Rated Current Contact form 1 Form A / SPST N/0 (2x Terminal 87) 933791121 Minimum Order Quantity: 1 • 12 V Mini Relay ISO • SPST / Form A Pack - Minimum Order Quantity: 40 933791127 Mounting Bracket Technical Data • 40 Amp Voltaje Nominal • Dual Output (2x Terminal 87) 12 V Rated Current 40A at 85°C 1 Form A / SPST N/0 (2 x Terminal 87) Contact form 85 87 30 30 85 (3) (2) 86 87 87 (1) (5) (5) Mini Relay ISO • 12 V 933791151 Minimum Order Quantity: 1 • SPST / Form A Technical Data Mounting Bracket Voltaje Nominal 12 V • Dual Output (2x Terminal 87) Rated Current 40A at 85°C • Diode Coil Suppression Contact form 1 Form A / SPST N/0 (2x Terminal 87)

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87

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86 87 87 (1) (5) (5)

30 85 (3) (2)

RELAYS

Product image / Dimensions	Features	Part Number	Technical Specifications
Mini Relay ISO	• 24 V	933791131	Minimum Order Quantity: 1
, ,	• SPST / Form A	Technical Data	Timinan order dudinay.
	Mounting Bracket20 Amp		2//
	• Dual output (2 x Terminal 87)	Voltaje Nominal Rated Current	24 V 20A at 85°C
		Contact form	1 Form A / SPST N/O (2 x Terminal 87)
	30 85 86 87 87 (3) (2) (1) (5) (5) 86 87 88 87 88 87 87 88 87 88 87 88 87 88 87 88 87 88 88		
M: : D 100	•12 V	933332401	Minimum Order Quantity: 1
Mini Relay ISO	• SPDT / Form C	933332407	Pack - Minimum Order Quantity: 40
	40 Amp Dust cover	Technical Data	
	• Dust cover	Voltaje Nominal	12 V
		Rated Current	N/O 40A N/C 20A at 85°C
70.0	87	Contact form	1 Form C / SPDT
Mini Relay ISO	30 85 86 87 87a 30 30 30 30 30 30 30 30 30 30 30 30 30	933332421	Minimum Order Quantity: 1
	• 20 Amp	933332427	Minimum Order Quantity: 40
	• Dust cover	Technical Data	
			24 V
		Voltaje Nominal Rated Current	N/O 20A N/C 10A at 85°C
	30 85 86 87 87a (3) (2) (1) (5) (4) 30	Contact form	1 Form C / SPDT
Mini Relay ISO	• 12 V	933332361	Minimum Order Quantity: 1
·	• SPDT / Form C	700002001	, , , , , , , , , , , , , , , , , , ,
	40 Amp Mounting Bracket	Technical Data	
	1 loanting Diagnet	Voltaje Nominal	12 V
		Rated Current	N/O 40A N/C 20A at 85°C 1 Form C / SPDT
	30 85 86 87 87a (3) (2) (1) (5) (4) 30 30	Contact form	T FOITIC / SPUT
		933332411	Minimum Order Quantity: 1
Mini Relay ISO	• 24 V	933332417	Pack - Minimum Order Quantity: 40
	• SPDT / Form C • 20 Amp	Technical Data	
	Mounting Bracket	Voltaje Nominal	24 V
		Rated Current	N/O 20A N/C 10A at 85°C
		Contact form	1 Form C / SPDT

86 | 87a | 85

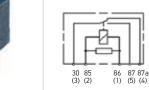
86 87 87a (1) (5) (4)

Product image / Features Part Number **Technical Specifications** Dimensions 933332641 Minimum Order Quantity: 1 Mini Relay ISO • 12 V • SPDT / Form C Technical Data • Dust cover Voltaje Nominal • 40 Amp Rated Current N/O 40A | N/C 20A at 85°C • Resistor Coil Suppression Contact form 1 Form C / SPDT 87 86 | 37a | 85 30 Mini Relay ISO Minimum Order Quantity: 1 007794041 • 12 V • SPDT / Form C 007794047 Pack - Minimum Order Quantity: 200 • Dust cover Technical Data • 40 Amp Voltaje Nominal • Diode Coil Suppression • Dust Cover N/O 40A | N/C 20A at 85°C Rated Current 1 Form C / SPDT Contact form 87 87a 85 30 30 85 (-) (+) 86 87 87a (3) (2) (1) (5) (4)

Mini Relay ISO



- SPDT / Form C
- Sealed cover
- 40 Amp
- Resistor Coil Suppression





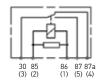
931680901	Minimum Order Quantity: 1	
931680017	Pack - Minimum Order Quantity: 360	
Technical Data		
Voltaje Nominal	12 V	
Rated Current	N/O 40A N/C 20A at 85°C	
Contact form	1 Form C / SPDT	

Mini Relay ISO

• 24 V

- SPDT / Form C
- Dust cover
- 20 Amp
- Resistor Coil Suppression







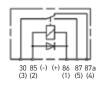
933332611	Minimum Order Quantity: 1	
Technical Data		
Voltaje Nominal	24 V	
Rated Current	N/O 20A N/C 10A at 85°C	
Contact form	1 Form C / SPDT	

Mini Relay ISO



- SPDT / Form C
- Dust cover
- 20 Amp
- Diode Coil Suppression







933332441	Minimum Order Quantity: 1	
933332447	Minimum Order Quantity: 40	
Technical Data		
Voltaje Nominal	24 V	
Rated Current	N/O 20A N/C 10A at 85°C	
Contact form	1 Form C / SPDT	

RELAYS

Product image / Dimensions	Features	Part Number	Technical Specifications
Mini Relay ISO	• 12 V • SPDT / Form C • Mounting Bracket • 40 Amp	933332661 Technical Data Voltaje Nominal	Minimum Order Quantity: 1
	• Resistor Coil Suppression 86 87 87a 85 30 85 86 87 87a 30 (1) (5) (4)	Rated Current Contact form	N/O 40A N/C 20A at 85°C 1 Form C / SPDT
Mini Relay ISO	• 24 V • SPDT / Form C • Mounting Bracket • 20 Amp	933332701 Technical Data Voltaje Nominal	Minimum Order Quantity: 1
	• Resistor Coil Suppression 87 88 87 88 87 88 87 88 87 88 87 88 87 88 87 88 88	Rated Current Contact form	N/O 20A N/C 10A at 85°C 1 Form C / SPDT
Mini Relay ISO	• 24 V • SPDT / Form C • Mounting Bracket • 20 Amp • Diode Coil Suppression	933332681 Technical Data Voltaje Nominal Rated Current Contact form	Minimum Order Quantity: 1 24 V N/O 20A N/C 10A at 85°C 1 Form C / SPDT
Mini Relay ISO with built-in 25A fuse	30 85 (-) (+) 86 87 87a (3) (2) (1) (5) (4) • 12 V • SPST / Form A • Mounting Bracket	933332801 Technical Data	Minimum Order Quantity: 1
	• 30 Amp • With Built-in 25Amp Fuse	Voltaje Nominal Rated Current Contact form	12 V 30A at 23°C 1 Form A / SPST N/0
Solid State Mini Relay ISO	12 V SPST / Form A Sealed Cover 20 Amp Solid State Switch + Battery Representative drive circuit Input Output	931774031 931774037 Technical Data Voltaje Nominal Rated Current	Minimum Order Quantity: 1 Pack - Minimum Order Quantity: 189 12 V 20A at 85°C
The state of the s	drive circuit Input Output	Contact form	1 Form A / SPST N/0

Product image / Features Part Number **Technical Specifications Dimensions** 007794931 Minimum Order Quantity: 1 • 12 V Mini Relay ISO • SPDT / Form C Pack - Minimum Order Quantity: 150 007794327 • 40 Amp Technical Data • Resistor Coil Suppression Voltaje Nominal • Weatherproof Cover Rated Current N/O 40A | N/C 20A at 85°C Contact form 1 Form C / SPDT Relay universal mounting bracket universal 87 87a 85 H84975001 Quantity: 10 pieces Quantity: 100 pieces 960975001 30 007794911 (007794301) Minimum Order Quantity: 1 Mini Relay ISO • 12 V • SPDT / Form C 007794307 Pack - Minimum Order Quantity: 150 Mounting Bracket Technical Data • Resistor Coil Suppression Voltaje Nominal • Weatherproof Cover Rated Current N/O 40A | N/C 20A at 85°C Contact form 1 Form C / SPDT 87 87a 85 30 933332201 Minimum Order Quantity: 1 • 24 V Mini Relay ISO • SPDT / Form C Pack - Minimum Order Quantity: 80 933332207 • Mounting Bracket Technical Data • 20 Amp Voltaje Nominal • Resistor Coil Suppression N/O 20A | N/C 10A at 85°C • Weatherproof Cover Rated Current Contact form 1 Form C / SPDT 87a 85 30 • 12 V Mini ISO 933332531 Minimum Order Quantity: 1 • SPST / Form A Power Relay • Dust cover Technical Data • 50 Amp Voltaje Nominal 12 V • Resistor Coil Suppression 50A at 85°C Rated Current Contact form 1 Form A / SPST N/0 85 30 30 85 (3) (2) Mini ISO • 12 V

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Power Relay



• SPST / Form A

Mounting Bracket50 Amp

• Resistor Coil Suppression



12 V
50A at 85°C
1 Form A / SPST N/0

RELAYS

Product image / Dimensions	Features	Part Number	Technical Specifications
Micro Relay 280	• 12 V • SPST / Form A • 30 Amp • Resistor Coil Suppression • Dust Cover 30 85 86 87 (3) (2) (1) (5) 30 85 87	933332571 Technical Data Voltaje Nominal Rated Current Contact form	Minimum Order Quantity: 1 12 V 30A at 125°C 1 Form A / SPST N/O
Micro Relay 280	12 V SPDT / Form C 30 Amp Resistor Coil Suppression Dust Cover 30 85 86 87 87a 37 30 85 86 87 87a 37 30 85 87 87a 37 30 85 87 87a 87 87 87 87 87 87 87 87 87 87 87 87 87	933332581 Technical Data Voltaje Nominal Rated Current Contact form	Minimum Order Quantity: 1 12 V N/O 30A N/C 20A at 125°C 1 Form C / SPDT
Micro Relay 280	• 12 V • SPST / Form A • 35 Amp • Resistor Coil Suppression • Dust Cover 30 85 86 87 (3) (2) (1) (5) 30 85 87	933332591 Technical Data Voltaje Nominal Rated Current Contact form	Minimum Order Quantity: 1 12 V 35A at 125°C 1 Form A / SPST N/O
Micro Relay 280	• 12 V • SPDT / Form C • 35 Amp • Resistor Coil Suppression • Dust Cover	933332601 Technical Data Voltaje Nominal Rated Current Contact form	Minimum Order Quantity: 1 12 V N/O 35A N/C 20A at 125°C 1 Form C / SPDT







Product image / Dimensions	Features	Part Number	Technical Specifications
ini Relay 280	• 12 V	With mounting bracket	
,,	• SPDT / Form C	931410082 (H41410081)	Minimum Order Quantity: 1
	Mounting Bracket35 Amp	931410087	Pack - Minimum Order Quantity: 80
	Weatherproof Cover	Without mounting bracket	Tuest Financial additions
	Resistor Coil Suppression	931410901 (H41410051)	Minimum Order Quantity: 1
700		931410057	Pack - Minimum Order Quantity: 80
		Technical Data	
		Voltaje Nominal	12 V
		Rated Current	N/O 35A N/C 20A at 85°C
		Contact form	1 Form C / SPDT
AN		Relay universal mounting bra	Quantity: 10 pieces
	30 85 86 87 87a	931489901	Quantity: 100 pieces
	30 85 86 87 87a (3) (2) (1) (5) (4)		_
Aini Dalaa ICO	•12 V	003437081	Minimum Order Quantity: 1
Mini Relay ISO	• SPST / Form A	003437087	Pack - Minimum Order Quantity: 120
leavy Duty	• 60 Amp	Technical Data	Tack - Minimum Order Adamaty, 120
The Part of the Pa	Mounting Bracket		
7h-N		Voltaje Nominal	12 V
		Rated Current Contact form	60A at 85°C 1 Form A / SPST N/0
	30 85 86 87 (3) (2) (1) (5)	85	
fini Relay ISO	•24 V	003437092 (H41437091)	Minimum Order Quantity: 1
leavy Duty	• SPST / Form A	003437097	Pack - Minimum Order Quantity: 120
, ,	60 Amp Mounting Bracket	Technical Data	
		Voltaje Nominal	24 V
7 mil		Rated Current	60A at 85°C
The state of		Contact form	1 Form A / SPST N/0
	30 85 86 87 (3) (2) (1) (5) 30	85	

FLASHERS

Product image / Dimensions	eatures	Part Number	Technical Specifications
----------------------------	---------	-------------	--------------------------

Flasher 2 Terminals





Common Pin Designations

Terminal	Description
49/X	Flashing input (+)
49a/L	Flasher output (+) to lamps or indicator switch
30b	Flasher input (+) from hazard switch
31	Ground (-)
C/C1/CP/P	Vehicle pilot lamp output (+)
C2	1st trailer pilot lamp output (+)
C3	2nd trailer pilot lamp output (+)

Part No.	Description
961553151	2 Pin Flasher Unit - 12 V (Single)
961553157	2 Pin Flasher Unit - 12 V (Bulk 50 Pieces

 $\label{thm:high-capacity-likelihood} \mbox{High capacity flasher with 6 bulb maximum.}$

Suitable for hazard warning applications.

Max Load: 12 lamps / 25 Amps (Hazard)

Bracket: H84677001

Flasher 3 Terminals



Part No.	Description
961553161	3 Pin Flasher Unit - 12 V (Single)
961553167	3 Pin Flasher Unit - 12 V (Bulk 50 Pieces)

High capacity flasher with 6 bulb maximum.

Suitable for hazard warning applications.

Max Load: 12 lamps / 25 Amps (Hazard)

Bracket: H84677001

		\	
/.	P(c)		/
(x		L	
		,	/

High capacity flasher with 5 bulb maximum. Suitable for hazard warning applications.

Max Load: 10 lamps SAE # 1683 (Hazard)

Bracket: H84677001

Flasher 3 Terminals





931675911 (H42675031)	3 Pin Flasher Unit - 12 V (Individual)	
931675037	3 Pin Flasher Unit - 12 V (Bulk 210 pieces)	

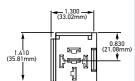
High capacity flasher with 8 bulb maximum Suitable for hazard warning applications

Max. Load: 16 Bulbs (Hazard)

RELAYS

ILLAIS					
Product image / Dimensions		Features			
Ajustable Control Time		996152131		Ajustable Control Time Delay l	Unit - Delay on Release - 12 V
Delay Unit		996152141		Ajustable Control Time Delay I	Unit - Delay on Release - 24 V
		996152151		Ajustable Control Time Delay I	Unit - Delay on Operate - 12 V
One out	<u>87</u> 31 <u>87a</u> 15	996152161		Ajustable Control Time Delay I	Unit - Delay on Operate - 24 V
30		Designed for a wide range of applications requiring a time delayed switch on or off. Time Delay Range: 0 to 900 seconds			
(a) (b) (b)		S1	S2		T(s)
Same B		Off	Off		100900
		On	On		14110
	30 15 31 87 87a	On	Off		2.514
		Off	On		02.5
Relay Socket - Mini ISO		5 terminals, printed circuit board	d		
		358112171 (H84989031)		Quantity: 1 piece	
	1.043 (26.5mm)	358112111 (H84989037)		Quantity: 50 pieces	
		358112321 (U84989037)		Quantity: 2500 pieces	
0.945 (24mm)					
Relay Socket - Mini ISO		Braket mount, connector block			
		3581121/1 (H8//989011)		Quantity: 1 piece	

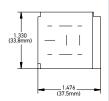




358112141 (H84989011)	Quantity: 1 piece
358112131 (H84989017)	Quantity: 50 pieces
358112301 (U84989017)	Quantity: 1000 pieces

Relay Socket - Mini ISO





5 or 9 terminals, bracket mount, connector block

003526001	Quantity: 5 pieces
003526002	Quantity: 50 pieces

Relay Socket - 9 pins





SAE relay socket, 9 pins

Suitable for 2 flat plugs of 6.3 mm, 2 of 9.5 mm and 4 of 2.8 mm.

	183161002	Quantity: 5 pieces
--	-----------	--------------------

Product image / Dimensions	Part Number	Description		
Relay Socket - Micro ISO 5 o 9 terminals, bracket mount				
0.828 (21.02mm)	358112161 (H84702001)	Quantity: 1 piece		
	358112091 (H84702007)	Quantity: 50 pieces		
1,267	358112241 (U84702007)	Quantity: 2250 pieces		
(32.18mm)				
Relay socket - Mini ISO	Wire harness connector			
1.043 (26.5mm)	358112181 (H84989021)	Quantity: 1 piece		
	358112121 (H84989027)	Quantity: 50 pieces		
0.945 (24mm)	358112311 (U84989027)	Quantity: 1000 pieces		
Relay socket - Mini ISO	High current (50A), wire harness	connector		
1.146 (29.2mm)	358112191 (H84703001)	Quantity: 1 piece		
	358112151 (H84703007)	Quantity: 50 pieces		
	358112251 (U84703007)	Quantity: 700 pieces		
— 0.967 (24.6mm) →				
Relay Socket - Mini ISO	Weatherproof relay connector kit			
	358112101 (H84709011)	Quantity: 1 piece		
Relay Socket - Mini ISO	Weatherproof relay connector wit	h 12" leads		
1.366 (34.7mm)	358114921 (H84709001)	Quantity: 1 pieces		
1.626 (41.3mm)				
Relay Socket - Mini 280	Weatherproof relay connector with 12" leads			
1.397 (35.5mm)	358114931 (H84708001)	Quantity: 1 pieces		
i.634 (41.5mm)				

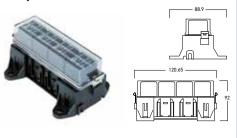
Product image / Part Number Description

Female Terminals

Female Terminals with Catch

	Part No.	AWG wire	Blade size	Package Quantity
	172616902 (H84991151)	10 - 12	.375" (9.5mm)	50
	172615007	10 - 12	.375" (9.5mm)	2,000
	172615902 (H84991141)	6 - 10	.375" (9.5mm)	50
	172616007	6 - 10	.375" (9.5mm)	1,800
	701235033	14 - 16	.250" (6.3mm)	100
	701235034	14 - 16	.250" (6.3mm)	1,500
	733815003	18	.188" (4.8mm)	100
	744817003	14 - 20	.110" (2.8mm)	100

Relay Box - Mini ISO



4-Gang Mini ISO Relay Box (Single)

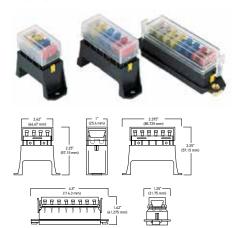
Splashproof relay boxed Snap-fit clear plastic cover 0-Ring sealed, holds four plug-in type relays Removable mounting feet

Multiple boxedes can be snapped together

 358112221 (H84988001)
 Relay Box Mini ISO, 4-gang

 358112211 (H84988011)
 Relay Box Mini ISO, 7-gang

Fuse Box

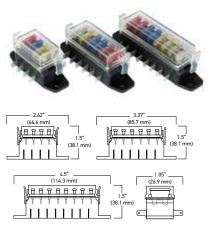


Bottom tap connections

Splashproof fuse boxed Snap-fit clear plastic cover 0-Ring sealed Max load: 20a per circuit Fuses not included

358115881 (H84960061)	Fuse boxed - 4 terminals
358115901 (H84960081)	Fuse boxed - 6 terminals
358115801 (H84960101)	Fuse boxed - 8 terminals

Fuse Box



Side connections

Splashproof Fuse Box Snap-Fit Clear Plastic Cover 0-ring Sealed Max Load: 20A per circuit Fuses not included

358115891 (H84960071)	Fuse boxed - 4 terminals, lateral connection
358115781 (H84960091)	Fuse boxed - 6 terminals, lateral connection
358115791 (H84960111)	Fuse boxed - 8 terminals, lateral connection

Dimensions in milimeters 25

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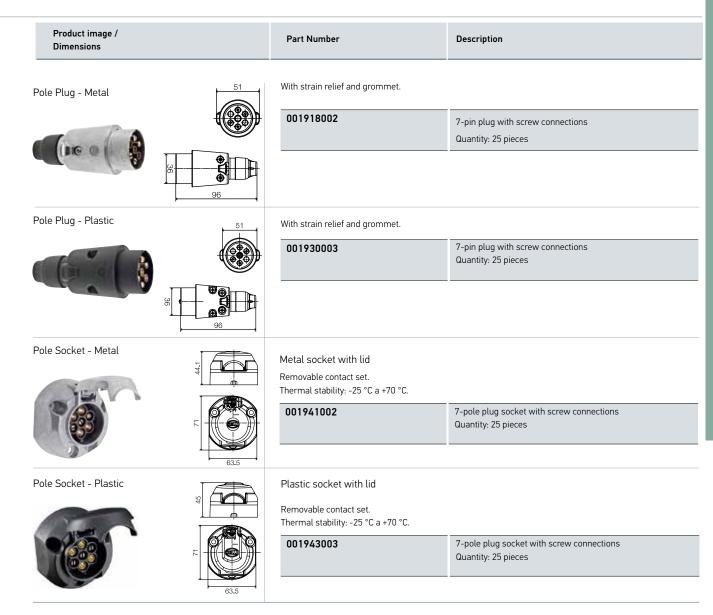
Product image / Dimensions	Part Number	Description		
Fuse boxed	16 Gang fuse boxed - Bottom tab con Splashproof Fuse Box Snap-Fit Clear Plastic Cover 0-ring Sealed Removable Mounting Feet Boxes Can Be Snapped Together for 32,48 Max Load: 20A per circuit Fuses not included			
######################################	358115871 (H84960051) Fuse Box - 16 terminals, lateral connection			
Fuse holder MAXI	Splash proof For MAXI fuses 8 AWG wire 32 cm in length			
	358129911 358129902	MAXI Fuse holder Quantity: 1 piece MAXI Fuse holder Quantity: 5 pieces		
Fuse not included Fuse holder STANDARD	Splash proof For STANDARD fuses 12 AWG wire 32 cm in length	STANDARD Fuse holder Quantity: 1 piece		
MINI Fuse assortment	Assortment of fast acting fuses. It contain	STANDARD Fuse holder Quantity: 10 pieces s:		
THE REAL PROPERTY OF THE PARTY	20 pieces of each of the following fuses: 5 Technical Data Voltage Rating Interrupting Rating: Operating Temperature Range: Complies:	A, 7.5A, 10A, 15A, 20A, 25A, 30A 58 VCD or less 1000A @ 58 VCD -40° C a + 125° C SAE J2077 / JASO D612 / ISO 8820-3 / ROHS		
STANDARD Fuse assortment	Assortment of fast acting fuses. It contain 10 pieces of each of the following fuses: 5 20 pieces of each of the following fuses: 1	A, 7.5A, 25A, 30A		
	Technical Data Voltage Rating Interrupting Rating: Operating Temperature Range: Complies: 358129991	58 VCD or less 1000A @ 58 VCD -40° C a + 125° C SAE J1284 / JASOD612 / ISO 8820-3 / ROHS STANDARD fuse assortment Quantity: 100 pieces		
MAXI Fuse assortment	Assortment of slow-blow fuses. It contain 5 pieces of each of the following fuses: 70 10 pieces of each of the following fuses: 2	s: A, 80A		
	Technical Data Voltage Rating Interrupting Rating: Operating Temperature Range: Complies:	58 VCD or less 1000A @ 58 VCD -40° C a + 125° C SAE J1888 / JASO D612 / ISO 8820-3 / ROHS		
	358129971	MAXI fuse assortment Quantity: 60 pieces		

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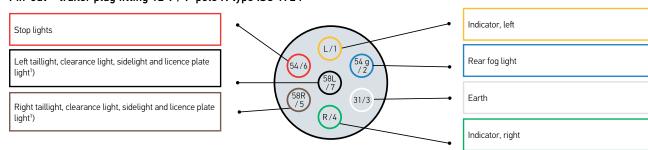
Product image / Dimensions	Part Number	Description		
MINI LP fuses				
(low profile)	Voltage Rating	58 VCD or less 1000A @ 58 VCD		
(row brouse)	Interrupting Rating: Operating Temperature Range:	-40° C a + 125° C		
	Complies:	JASO D612 / ISO 8820-9 / ROHS		
	358129003	MINI LP fuse, boxeded, 2A: gray	Quantity: 200 pieces	
	358129013	MINI LP fuse, boxeded, 3A: violet	Quantity: 200 pieces	
	358129023	MINI LP fuse, boxeded, 4A: pink	Quantity: 200 pieces	
	358129033 358129043	MINI LP fuse, boxeded, 5A: beige MINI LP fuse, boxeded, 7.5A: brown	Quantity: 200 pieces Quantity: 200 pieces	
	358129053	MINI LP fuse, boxeded, 10A: red	Quantity: 200 pieces	
	358129063	MINI LP fuse, boxeded, 15A: blue	Quantity: 200 pieces	
	358129073	MINI LP fuse, boxeded, 20A: yellow	Quantity: 200 pieces	
Fast Acting	358129083	MINI LP fuse, boxeded, 25A: white	Quantity: 200 pieces	
	358129093	MINI LP fuse, boxeded, 30A: green	Quantity: 200 pieces	
MINI fuses	Technical data:	TOWER		
	Voltage Rating Interrupting Rating:	58 VCD or less 1000A @ 58 VCD		
	Operating Temperature Range:	-40° C a + 125° C		
A A A A A A A A	Complies:	SAE J2077 / JASO D612 / ISO 8820-3 / ROHS		
First Mary Prints	358129103	MINI fuse, boxeded, 2A: gray	Quantity: 200 pieces	
	358129113	MINI fuse, boxeded, 3A: violet	Quantity: 200 pieces	
	358129123	MINI fuse, boxeded, 4A: pink	Quantity: 200 pieces	
AAAAAAAAA	358129133	MINI fuse, boxeded, 5A: beige MINI fuse, boxeded, 7.5A: brown	Quantity: 200 pieces	
Anna Lane Paris Cont.	358129143 358129153	MINI fuse, boxeded, 7.5A: brown MINI fuse, boxeded, 10A: red	Quantity: 200 pieces Quantity: 200 pieces	
TOTAL TOTAL TOTAL TOTAL	358129163	MINI fuse, boxeded, 15A: blue	Quantity: 200 pieces	
	358129173	MINI fuse, boxeded, 20A: yellow	Quantity: 200 pieces	
	358129183	MINI fuse, boxeded, 25A: white	Quantity: 200 pieces	
Fast Acting	358129193	MINI fuse, boxeded, 30A: green	Quantity: 200 pieces	
	358129203	MINI fuse, boxeded, 35A: dark green	Quantity: 200 pieces	
STANDARD fuses	Technical data:			
STANDARD 143C3	Voltage Rating	58 VCD or less		
	Interrupting Rating:	1000A @ 58 VCD		
	Operating Temperature Range: Complies:	-40° C a + 125° C SAE J1284 / JASOD612 / ISO 8820-3 / ROHS		
	358129213	STANDARD fuse, boxeded, 1A: black	Quantity: 100 pieces	
	358129223	STANDARD fuse, boxeded, 2A: gray	Quantity: 100 pieces	
	358129233	STANDARD fuse, boxeded, 3A: violet	Quantity: 100 pieces	
	358129243	STANDARD fuse, boxeded, 4A: pink	Quantity: 100 pieces	
	358129253	STANDARD fuse, boxeded, 5A: beige	Quantity: 100 pieces	
	358129263	STANDARD fuse, boxeded, 7.5A: brown	Quantity: 100 pieces	
	358129273	STANDARD fuse, boxeded, 10A: red STANDARD fuse, boxeded, 15A: blue	Quantity: 100 pieces Quantity: 100 pieces	
	358129283 358129293	STANDARD fuse, boxeded, 13A: blue STANDARD fuse, boxeded, 20A: yellow	Quantity: 100 pieces	
	358129303	STANDARD fuse, boxeded, 25A: white	Quantity: 100 pieces	
	358129313	STANDARD fuse, boxeded, 30A: green	Quantity: 100 pieces	
	358129323	STANDARD fuse, boxeded, 35A: dark green	Quantity: 100 pieces	
Fast Acting	358129333	STANDARD fuse, boxeded, 40A: orange	Quantity: 100 pieces	
MAXI fuses	Technical data:			
MAVI INSES	Voltage Rating	58 VCD or less		
	Interrupting Rating:	1000A @ 58 VCD		
	Operating Temperature Range:	-40° C a + 125° C		
	Complies:	SAE J1888 / JASO D612 / ISO 8820-3 / ROHS		
	358129343	MAXI fuse, boxeded, 20A: yellow	Quantity: 20 pieces	
	358129353	MAXI fuse, boxeded, 30A: green	Quantity: 20 pieces	
	358129363	MAXI fuse, boxeded, 40A: orange	Quantity: 20 pieces	
	358129373	MAXI fuse, boxeded, 50A: red MAXI fuse, boxeded, 60A: blue	Quantity: 20 pieces Quantity: 20 pieces	
	358129383 358129393	MAXI fuse, boxeded, 60A: blue MAXI fuse, boxeded, 70A: brown	Quantity: 20 pieces	
	358129403	MAXI fuse, boxeded, 80A: white	Quantity: 20 pieces	
Slow-blow			• • • • • • • • • • • • • • • • • • • •	
Stow-Diow				

Dimensions in milimeters

Product image / Dimensions	Part Number	Description	
INI LP FUSES	358129002	MINI LP fuse, boxed, 2A: gray	Quantity: 10 pieces
ow profile	358129012	MINI LP fuse, boxed, 3A: violet	Quantity: 10 pieces
	358129022	MINI LP fuse, boxed, 4A: pink	Quantity: 10 pieces
	358129032	MINI LP fuse, boxed, 5A: beige	Quantity: 10 pieces
	358129042	MINI LP fuse, boxed, 7.5A: brown	Quantity: 10 pieces
	358129052	MINI LP fuse, boxed, 10A: red	Quantity: 10 pieces
ATTENDED TO THE PARTY OF THE PA	358129062	MINI LP fuse, boxed, 15A: blue	Quantity: 10 pieces
10	358129072	MINI LP fuse, boxed, 20A: yellow	Quantity: 10 pieces
700	358129082	MINI LP fuse, boxed, 25A: white	Quantity: 10 pieces
	358129092	MINI LP fuse, boxed, 30A: green	Quantity: 10 pieces
- Land	358129941	Assortment of fuses, includes:	Quantity: 10 pieces
	330127741	1 piece of each fuse: 5A, 7.5A, 25A, 30A 2 pieces of each fuse: 10A, 15A, 20A	
NI FUSES	358129102	MINI fuse, boxed, 2A: gray	Quantity: 10 pieces
	358129112	MINI fuse, boxed, 3A: violet	Quantity: 10 pieces
	358129122	MINI fuse, boxed, 4A: pink	Quantity: 10 pieces
	358129132	MINI fuse, boxed, 5A: beige	Quantity: 10 pieces
	358129142	MINI fuse, boxed, 7.5A: brown	Quantity: 10 pieces
9	358129152	MINI fuse, boxed, 10A: red	Quantity: 10 pieces
	358129162	MINI fuse, boxed, 15A: blue	Quantity: 10 pieces
10	358129172	MINI fuse, boxed, 20A: yellow	Quantity: 10 pieces
	358129182	MINI fuse, boxed, 25A: white	Quantity: 10 pieces
SS. 0	358129192	MINI fuse, boxed, 30A: green	Quantity: 10 pieces
	358129202	MINI fuse, boxed, 35A: dark green	Quantity: 10 pieces
	358129951	Assortment of fuses, includes: 1 piece of each fuse: 5A, 7.5A, 25A, 30A 2 pieces of each fuse: 10A, 15A, 20A	Quantity: 10 pieces
ANDARD FUSES	358129212	STANDARD fuse, boxed, 1A: black	Quantity: 10 pieces
AND I GOLO	358129222	STANDARD fuse, boxed, 2A: gray	Quantity: 10 pieces
	358129232	STANDARD fuse, boxed, 3A: violet	Quantity: 10 pieces
	358129242	STANDARD fuse, boxed, 4A: pink	Quantity: 10 pieces
	358129252	STANDARD fuse, boxed, 5A: beige	Quantity: 10 pieces
	358129262	STANDARD fuse, boxed, 7.5A: brown	Quantity: 10 pieces
The Parties of the Pa	358129272	STANDARD fuse, boxed, 10A: red	Quantity: 10 pieces
The second second	358129282	STANDARD fuse, boxed, 15A: blue	Quantity: 10 pieces
10	358129292	STANDARD fuse, boxed, 20A: yellow	Quantity: 10 pieces
	358129302	STANDARD fuse, boxed, 25A: white	Quantity: 10 pieces
1 1 1 A A A	358129312	STANDARD fuse, boxed, 30A: green	Quantity: 10 pieces
	358129322	STANDARD fuse, boxed, 35A: dark green	Quantity: 10 pieces
The same	358129332	STANDARD fuse, boxed, 40A: orange	Quantity: 10 pieces
	358129981	Assortment of fuses, includes: 1 piece of each fuse: 5A, 7.5A, 25A, 30A 2 pieces of each fuse: 10A, 15A, 20A	Quantity: 10 pieces
AXI FUSES	358129341	MAXI fuse, boxed 20A: yellow	Quantity: 1 piece
	358129351	MAXI fuse, boxed 30A: green	Quantity: 1 piece
	358129361	MAXI fuse, boxed 40A: orange	Quantity: 1 piece
5	358129371	MAXI fuse, boxed 50A: red	Quantity: 1 piece
The state of the s	358129381	MAXI fuse, boxed 60A: blue	Quantity: 1 piece
	358129391	MAXI fuse, boxed 70A: brown	Quantity: 1 piece
A CONTRACTOR OF THE PARTY OF TH	358129401	MAXI fuse, boxed 80A: white	Quantity: 1 piece



7-pole plug system / 12 V (compliant with ISO 1724) Pin-out – trailer plug fitting 12 V / 7-pole N type ISO 1724



Contact assignment for normal plug-type connectors compliant with ISO 1724, 12 V, 7-pole N $\,$

Contact no.	Function	Cable cross-section	Colour of wire insulation
1/L	Indicator, left	1.5 mm²	
2/54g	Rear fog light	1.5 mm²	
3/31	Earth	2.5 mm²	
4/R	Indicator, right	1.5 mm²	
5/58R	Right taillight, clearance light, sidelight and licence plate lights ¹⁾	1.5 mm²	
6/54	Stop lights	1.5 mm²	
7/58L	Left taillight, clearance light, sidelight and licence plate lights 1)	1.5 mm ²	

¹⁾ The licence plate lights must be connected in such a way that none of the lamps is connected to both contacts 5 and 7.

DIGITAL SERVICES

This section is devoted to helping visitors navigate to the correct sites according to the individual needs of original equipment, distributors, dealers and professional workshops.

PORTALS	
Web site + PDF's	www.hellausa.com
MICROSITES	
Auxiliary Lights, signal lighting,	
bulbs, horns, wiper blades, light bars	www.myhellalights.com
and accessories	
Work lights, relays,	www.hellahd.com
warning lights, etc.	www.nettand.com
90 mm Headlights configurator	www.hella.com/90mm-modules
Agriculture	www.hella.com/agro
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Shapeline configurator	www.hella.com/shapeline
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APPS FOR SMARTPHONES AND TABLETS

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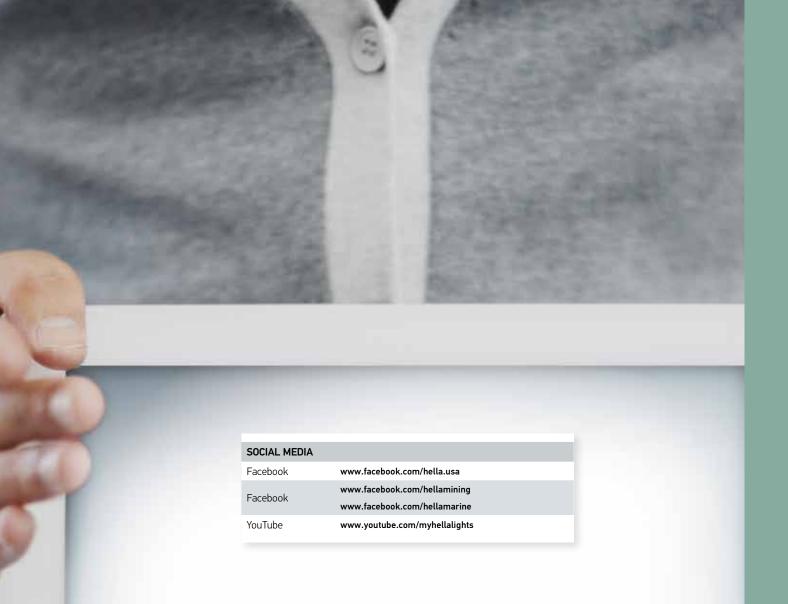
Horns

Auxiliary Light

Work lights

BrakeGuid

30



APPLICATION DATA					
Mapping of information	AC	ES 3.1		PIES	Digital Assets
	(Aftermarket Catal	(Aftermarket Catalog Exchange Standard)		(Product Information Exchange Standard)	
	OPTI CAT	EPICORE	WHI	DCI	SDC
Name of Product Line	Code	Code	Code	Code	Code - Under HELLA, Inc.
HELLA Light Bulbs	HELLA BULBS	HES	HLA	Only bulbs and wiper blades	HELLA
HELLA Lighting for Specific Vehicles	HELLA ALL NO BULBS	HES	HLA		HELLA
HELLA Fuel Pumps	HELLA ALL NO BULBS	HEV	HLA		HELLA
HELLA Windshield Wipers	HELLA ALL NO BULBS	HEM	HLA		HELLA
HELLA Electronics	HELLA ALL NO BULBS	HEP	HLA		HELLA
Pierburg	HELLA PIERBURG	PGP	PIG		Pierburg
Behr Thermot-tronik	HELLA BTT	BTT	BEH		ВТТ
Optilux	HELLA OPTILUX	OPL	HLA	Optilux Lighting	Optilux

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Technical Information



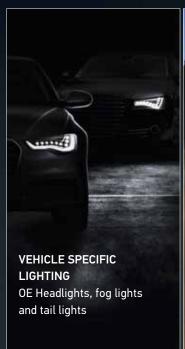
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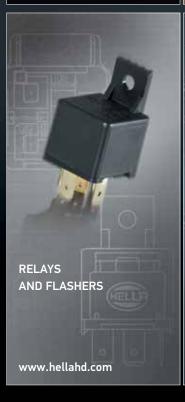


www.partcat.com/hella









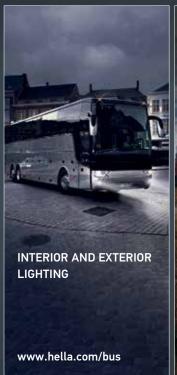


www.myhellalights.com

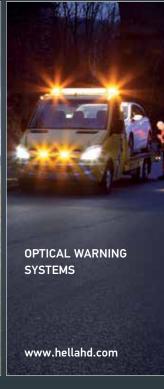




PRODUCTS FOR SPECIFIC GROUPS













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